

MATERIAL: STEEL
 FINISH: ALZN AZ55 OR ALZN/GALV-PAINTED
 THICKNESS: 22 OR 24 GAGE
 MAT'L. SPEC: MS-05-01
 COIL WIDTH: 22 3/4
 MIN. YIELD: 50 KSI
 MIN. TENSILE: 60 KSI
 MIN. ELONG.: 12%-2
 I.S. RADIUS: 1/8
 WEIGHT: VARIES

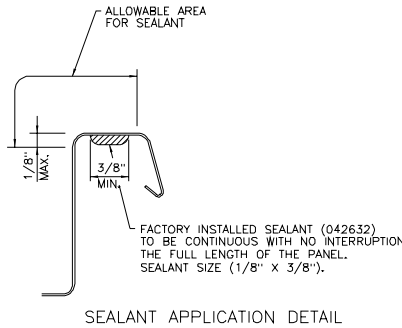
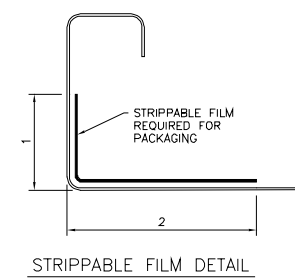
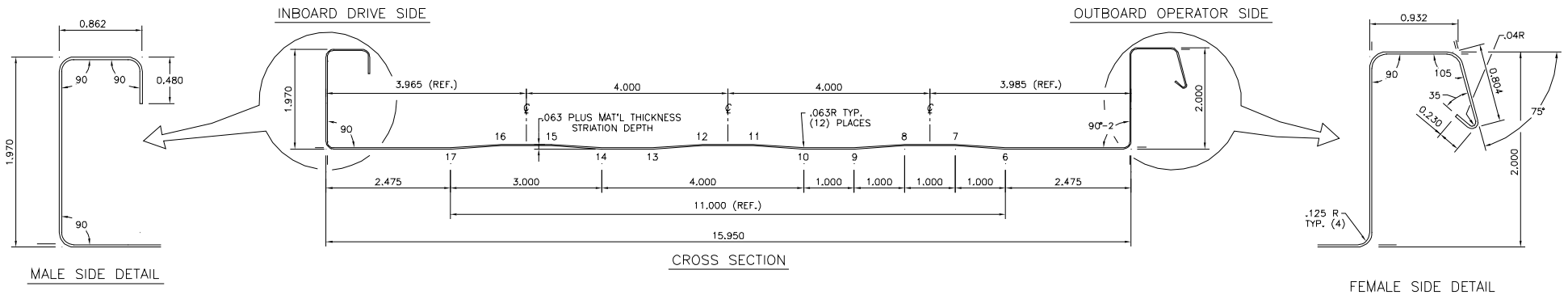
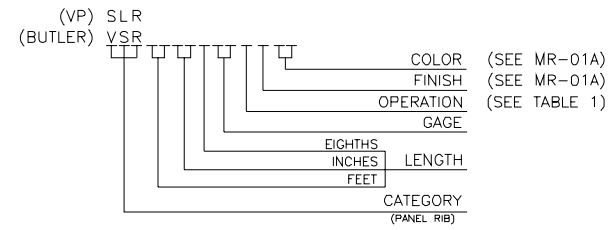


TABLE 1 - OPERATION CODE	
CODE	DESCRIPTION
1	END 2 SQUARE CUT END 1 SQUARE CUT
2	END 2 SQUARE CUT END 1 NOTCH PUNCHED
3	END 2 NOTCH PUNCHED END 1 NOTCH PUNCHED
4	END 2 SQUARE CUT END 1 NOTCH PUNCHED

REFER TO QUALITY STANDARDS FOR TOLERANCES

PART DWG. ELEMENT	RANGE (MIN. - MAX.) OR TOLERANCE ±
1- DEPTH RANGE	1 5/32" - 1 7/32"
2- @ TO @ CORRUGATION	11 31/32" - 12 1/32"
3- CORRUGATION WIDTH	2 15/16" - 3 1/16"
LINEAR DIMENSIONS	± 1/32" UNO
ANGULAR DIMENSIONS	± 2' UNO
INSIDE RADIUS	± 1/32" UNO

PARAMETER (REF. QCM)	TOLERANCE (UNO)
TWIST	1/2" PER 10FT
LATERAL BOW	± 3/16" PER 10FT
END FLARE	± 1/4"



THIS PART IS INCLUDED IN AN APPROVAL AGENCY RATED ASSEMBLY

REVISION				REVISION				REVISION				ARCHITECTURAL ROOF PANEL				
NO.	DESCRIPTION	DRAWN	CHKD	NO.	DESCRIPTION	DRAWN	CHKD	NO.	DESCRIPTION	DRAWN	CHKD	NO.	DESCRIPTION	DRAWN	CHKD	
1	CHANGE FLAT NOTCH FROM 22.89 TO 22.74 IN PANEL MATERIAL CHART.	RJR	BJW	3	ADDED MIN. YIELD AND REVISED MIN. TENSILE FROM 50 TO 60.	RJR	BJW									
2	RE FORMATED DRAWINGS TO NEW STANDARDS	RJR	BJW													
												DRAWN BY	CHECKED BY	D	ARP	03
												RHE	CMR			
												FIRST RELEASE DATE	REVISION DATE			
												10/08/09	06/20/14			