



- NOTES:**
1. DIMENSIONAL TOLERANCES = ±1/32 (EXCEPT AS NOTED)
  2. ALL INSIDE FORMING RADII = 1/32" (EXCEPT AS NOTED)
    - a. GALESBURG PLANT RADII FOR THE LOWER 90° AT THE MALE AND FEMALE LEGS ARE 1/16".
  3. ANGLE TOLERANCES ±2° (EXCEPT AS NOTED) (ANGLES TO BE MEASURED FROM A FLAT PLANE WITH PANEL HELD TO THAT PLANE WITHOUT DISTORTION OF FABRICATED CROSS-SECTIONAL SHAPE AND WITH OUTSIDE CORRUGATIONS FREE).
  4. CROSS SECTIONAL TOLERANCES SHOWN TO BE HELD THROUGHOUT LENGTH OF PANEL EXCEPT WHERE PANEL IS DISTORTED BY SHEARING OR BENDING. (MAXIMUM ALLOWABLE LATERAL OR VERTICAL DISTORTION BY THE SHEARING OPERATIONS IS ±1/32 FROM "AS ROLLED SHAPE")
  5. THE LENGTH OF FEMALE LIP MUST BE AT LEAST 1/16" LONGER THAN THE MALE HEM.

MAT'L GRADES [8]			MATERIAL DESCRIPTION	B. M. C. SPEC. NO.
26	24	22		
GR-60	GR. 60	GR. 60	ALUMINUM ZINC ALLOY (GALVALUME)	10179
GR-60	GR. 60	GR. 60	GALV. STEEL (PLAIN)	10090
GR-60	GR. 60	GR. 60	GALV. STEEL (PAINTED)	10156

1/16 PER 5' OF LENGTH WITH 1/4 MAX. FOR PANELS LONGER THAN 20'

ALLOWABLE BOW (EITHER DIRECTION - UP OR DOWN)

NO.	REVISION	DRAWN	CHECKED	NO.	REVISION	DRAWN	CHECKED
13	REVISIONS SHOWN 28 GAGE MATERIAL. (444).	BHM	CMR	10	REVISIONS SHOWN FROM 27 1/2 GAGE TO 28 GAGE. (444).	JMO	WLB
14	REVISIONS SHOWN 1/16" R AT INSIDE RADII ON FLUTE AND 1/16" R AT INSIDE RADII ON FLUTE. (111).	BHM	CMR	11	REVISIONS SHOWN ALUMINUM COVER STEEL. (111).	BYOZ	WLB
15	REVISIONS SHOWN 1/16" R AT INSIDE RADII ON FLUTE AND 1/16" R AT INSIDE RADII ON FLUTE. (111).	CMR	CMR	12	REVISIONS TO SCALE.	BYOZ	WLB

FORM NO.	NO. REV'D.	PART NUMBER	NAME AND SIZE	MAT'L OR SPEC.
			<b>MR-24 ROOF PANEL</b>	
DRAWN BY	CHECKED BY	PRODUCT ENGRG. APPR.	KB NUMBER	NEXT ASSM. DWG. NO.
J. SIMPSON	JWM-JWH	BELLEM		NON-SHIPABLE
PART WT.				008-33
ORDER NUMBER				FIRST RELEASE DATE
				06/18/00
				REVISION DATE
				06/18/00
				D 027732 15