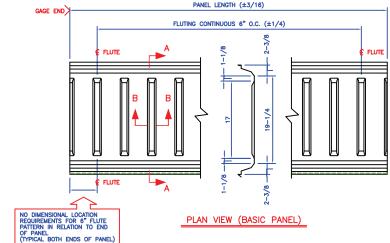
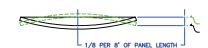


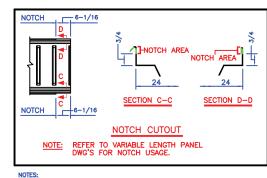
ALLOWABLE EDGE CAMBER (AFTER FORMING)

1/16 PER 5' OF LENGTH WITH 1/4 MAX. FOR PANELS LONGER THAN 20'





ALLOWABLE BOW (EITHER DIRECTION - UP OR DOWN)



- DIMENSIONAL TOLERANCES = ±1/32 (EXCEPT AS NOTED)
 ALL INSIDE FORMING RADII = 1/32" (EXCEPT AS NOTED)
 G. GALESBURG PLANT RADII FOR THE LOWER 90' AT THE MALE AND FEMALE LEGS ARE 1/16".
- 3. ANGLE TOLERANCES ±2" (EXCEPT AS NOTED)
 (ANGLES TO BE MEASURED FROM A FLAT PLANE WITH PANEL HELD TO THAT PLANE WITHOUT DISTORTION OF FABRICATED CROSS—SECTIONAL SHAPE AND WITH OUTSIDE CORRUGATIONS FREE).
- SHOPE AND WITH OUTSIDE CONTROGRANDS FREE).

 CROSS SECTIONAL TOLERANCES SHOWN TO BE HELD THROUGHOUT LENGTH OF PANEL EXCEPT WHERE PANEL IS DISTORTED BY SHEARING OR BENDING. (MAXIMUM ALLOWABLE LATERAL OR VERTICAL DISTORTION BY THE
- SHEARING OPERATIONS IS ±1/32 FROM "AS ROLLED SHAPE")

 5. THE LENGTH OF FEMALE LIP MUST BE AT LEAST 1/16" LONGER THAN THE MALE HEM.

MA	T'L GRADI	ES 9				
GA	OF MAT	°L 22	MATERIAL DESCRIPTION	B. M. C. SPEC. NO.		
20				SPEC. NO.		
			ALUMINUM ZINC ALLOY (GALVALUME)	10179		
	GR. 60			10090		
GR. 60	GR. 60	GR. 60	GALV. STEEL (PAINTED)	10156		

CALCULATED MATERIAL WIDTH IN FLAT 28-7/8 -0

_																			
NO.	REVISION	DRAWN CH KB, NO. E	ECKED 40Ro.	NO.	REVISION	IGB. NO. ENGR	eD G.	1 TOLERANCES AS FOLLOWS UNLESS OTHERWISE NOTED:	NO.	NO. REQ'D.	PAR	T NUMBER	R	NAI	ME AND SIZE		- 1	WAT'L. OR S	PEC.
13	DISOLETE MIZA 28 GAGE MATERAL. BUFFIX (844).	10109 (DATE: 06/29	CMR D/98	10	REVISED FEMALE UP FROM 5/16 +1/8 -1/32, REMOVED 42 K.S.I., FLUTE DEPTH DIMENSION, RECOMMIN ON AUTOCAD, SHANGED FROM "0" TO "C" SIZE.	9866 DATE: 08/04/9		A. MACHINING + 1 4 4 8. SHEET METAL SHEARING THRU 10 GA. + 1 1 1 1	MR-24 ROOF PANEL										
14	PENSED 1/16" TOL. TO NOTE: 2. PENSED DETAIL 1. SHOW 1/16" R AT INSIDE RADIUS ON	BSN (10428 (CMR CMR	11	REMOVED ALUMINUM COATED STEEL. SMC SPECIFICATION FOR — GALV, STEEL (PAINTED) — WAS 10174.	VLT 9702	3	D. BRAKE PARTS ±2°		SIME	SON	CHECKED	/-JWH	PRODUCT ENGRG. APPR. BELLEM		NON	I-SHIPPABLE		33
Н	NOTED PLUTE VARIANCE HOTE. TEV. NOTE 34-1001 WIS TOLERANCE &	CAG C	1/00 348	┪	REDIGIEN TO SCALE	DATE: 11/14/0	Н	2 ALL WELDING SYMBOLS ARE	PART				TLER		UFACTURING PANY		RELEASE DATE JNKNOWN	REVISION DATE 06/15	
15	SEALANT BEAD & DEL NESTED PANEL LOWER BO' WAS 1/16R, DEL PREVIOUS NEV. BOXES IN BODY OF DING.	10897 CMR 1 DATE: 08/15/00	12		9763 DATE: 01/28/9	•	3) FOR MACHINING FINISHES SEE BUTLER STANDARDS BOOK	ORDER NUMBER		0		ERAL OFFICES — KANSAS CITY, MISSOURI		D	027	732	15		